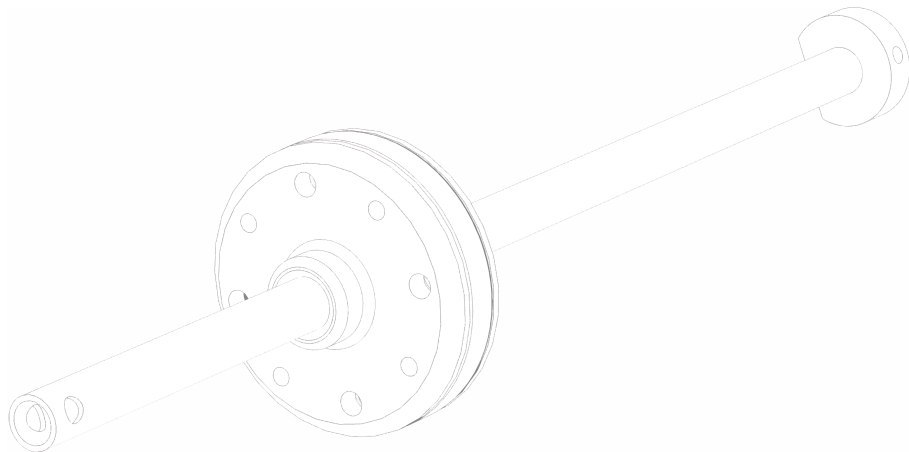


# WELCOME

Congratulations - you are now the proud owner of the R2 - series CPU attachment interface arm upgrade. This new CPU arm will replace your stock pre imperial empire CPU attachment. You may now interface with all imperial ships and devices.

## INSTALLATION NOTES



CPU assembly is pretty simple. The main interface screws together. Only a few screws. We recommend using a Scott pad and rub out any machine lines and wash the copper ring - there is oil on them. The copper looks really great washed and rubbed with a red or grey pad to remove the gloss finish.

The arm shaft (4) is held in place with the green rubber inserts (8) and sandwiched between the aluminum plates (10). Assemble the plates with the 4 cap screws in place - slide the assembly to the desired position - closer to the front is better - and tighten the screws. This will hold it in place.

This was design to be upgradeable - the green rubber is made for a static use. When you are ready for it to slide in and out - the center of the green is to be cut out and replaced with a liner ball bearing - McMaster-Carr PN# 60595K11.

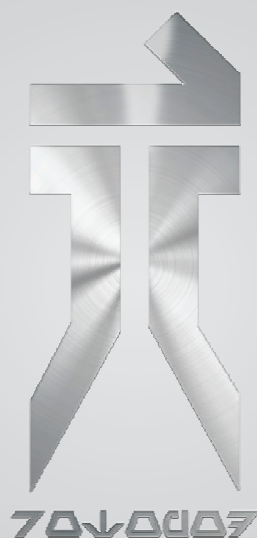
The shaft is connected to the main housing and held in place with a set screw thru the CPU bottom ( 1 ) and screws into the CPU plastic part ( 7 ) this part is aluminum { but was supposed to have been plastic}. Put 7 into 1 and align the holes - insert the rod and slide it past the hole on the end. Do not try to use the hole - it will be all wobbly. Tighten set screw.

## LEGAL

I. A. Parts are backed up with a 100% satisfaction guarantee. If for any reason We are not satisfied with you, you will be black listed and your funds sent to a bounty hunter to collect 1-2 fingers. However if you do not think this part was made to IA standards there is no need to contact the Galactic senate (or what's left of it). Just send us your problem via holo-recording and we will have it resolved for you in just under a parsec.

For more information please check the forums at [Astromech.net](http://Astromech.net) or our home site for upcoming projects. [IA-Parts.com](http://IA-Parts.com)

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R2 -SERIES  
CPU Arm

